

Surface Steps Observed in a Dry Annealed z -Cut LiNbO_3 Substrate

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Surface reformation is observed in an OH-reduced z -cut LiNbO_3 single-crystal substrate after annealing at 1000°C in a dry oxygen atmosphere. Atomic force microscopic observation reveals a step-like texture with step height of 0.7 nm height, corresponding to half of the z -axial length of LiNbO_3 .

KEYWORDS: LiNbO_3 crystal, atomic force microscopy, surface, step

Because $\text{Ti}:\text{LiNbO}_3$ optical waveguides are fabricated at high temperatures, near 1000°C , surface coarsening of the LiNbO_3 substrate due to outdiffusion of Li must be suppressed to reduce optical propagation loss. In order to achieve this, a moist gas is usually supplied during the Ti-indiffusion treatment.¹⁾ However, for OH-reduced LiNbO_3 substrates, the surface degradation by Li evaporation is reported to be slight, even after annealing in a dry atmosphere.^{2,3)} Here, the surface morphology of such OH-reduced LiNbO_3 was investigated on an atomic scale using an atomic force microscope (AFM), revealing the occurrence of surface step formation rather than surface coarsening.

A commercial z -cut OH-reduced LiNbO_3 substrate (*Nihon Kessho Koogaku Co., Ltd.*, see ref. 2) was enclosed in a platinum box and annealed in a tube furnace at 1000°C for 10 h, while dry O_2 with a dew point of less than -70°C was introduced into the furnace at a flow rate of $500 \text{ cm}^3/\text{min}$. The temperature increase and cooling times were 2 h and about 3 h, respectively. The residual OH ion concentration was measured using a Fourier transform infrared spectrometer and found to be $2.4 \times 10^{18} \text{ cm}^{-3}$ for the unannealed substrate and $2.6 \times 10^{18} \text{ cm}^{-3}$ for the annealed substrate. The unannealed and annealed substrates were cut into small pieces for AFM observation of their $-z$ faces. In order to prevent charging of the sample and the Si_3N_4 AFM probe, due to the pyroelectric effect of LiNbO_3 , the sample was surrounded by silver paste and earthed. The observation was carried out in an ordinary room atmosphere.

Figure 1 shows an AFM image of the as-received LiNbO_3 substrate before annealing. The mechanically polished optically flat surface had a roughness of 1-2 nm. No particular texture was found within the observed $10 \times 10 \mu\text{m}^2$ area.

Figure 2 shows a similar image for the dry annealed substrate in which the growth of a step-like texture with mutually parallel edges is seen. About 22 steps were observed in the 16.2 nm slope-rise, along the diagonal of the $10 \times 10 \mu\text{m}^2$ AFM image, suggesting that the polished surface was slightly inclined from the z -axis normal. The step height was measured to be $0.74 \pm 0.05 \text{ nm}$ and was close to half of the z -axial length of LiNbO_3 , $1.3862 \text{ nm} \times (1/2) = 0.6931 \text{ nm}$. A few steps about 0.46 nm high were also observed.

The typical step structure is shown in greater detail in Fig.

3 which is a $2 \times 2 \mu\text{m}^2$ image. Steps ~ 0.70 and $\sim 0.46 \text{ nm}$ high were observed. A terrace with a smaller height appeared to emerge from the neighboring step wall. The terrace faces were smooth compared with the observed vertical steps, except for the existence of a few small pits.

The results indicated that the $-z$ -face of LiNbO_3 was thermally reformed on the atomic scale. The surface coarsening due to Li-outdiffusion during annealing in a dry atmosphere seemed to be suppressed for the OH-reduced LiNbO_3 substrate. The height of the steps, corresponding to half of the z -axial length, can be explained by the fact that it is equivalent to the shortest unit consisting of the $[\text{LiO}]^{-1}$, $[\text{NbO}_2]^{+1}$ and cation vacancy layers, in which the electric charge is neutralized.

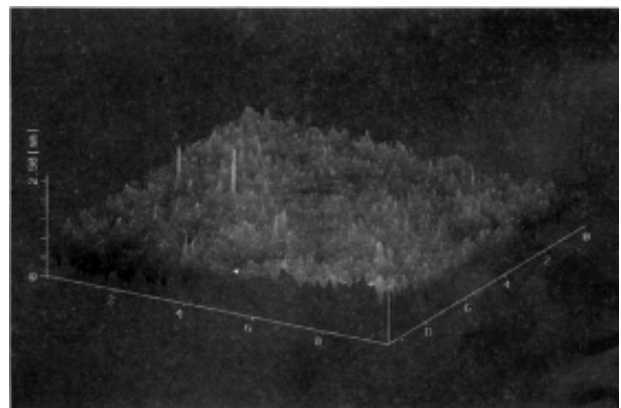


Fig. 1. AFM image of the unannealed $-z$ - LiNbO_3 substrate ($10 \times 10 \mu\text{m}^2$ area).

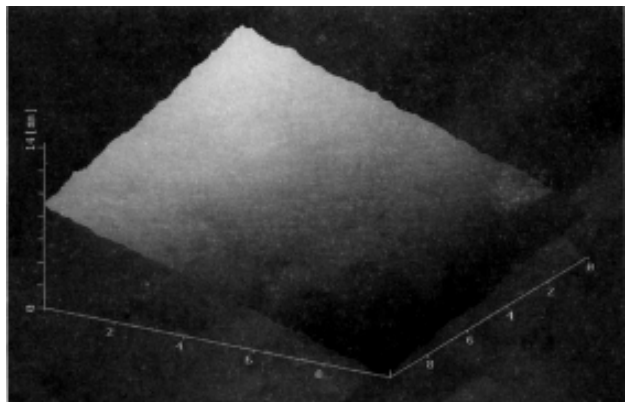


Fig. 2. AFM image of the annealed $-z$ - LiNbO_3 substrate ($10 \times 10 \mu\text{m}^2$ area).

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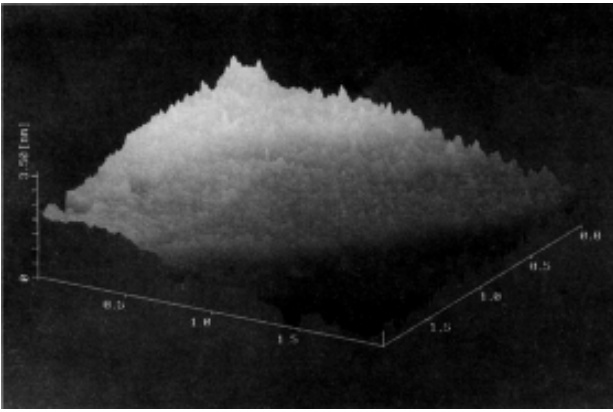


Fig. 3. AFM image of the annealed $-z$ -LiNbO₃ substrate ($2 \times 2 \mu\text{m}^2$ area). Terraces with ~ 0.7 and ~ 0.46 nm step height are observed.

Similar step formation by annealing has been reported for other simple oxide crystals, such as SrTiO₃ and Al₂O₃.^{4,5)} The steps

0.46 nm high are considered to be due to stacking faults in the LiNbO₃ substrate, $1.3862 \text{ nm} \times (2/6) = 0.4621 \text{ nm}$, because the LiNbO₃ consists of 6 layers along the z -axis. Further work is now in progress to investigate step orientation and the effects of annealing temperature, etc.

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